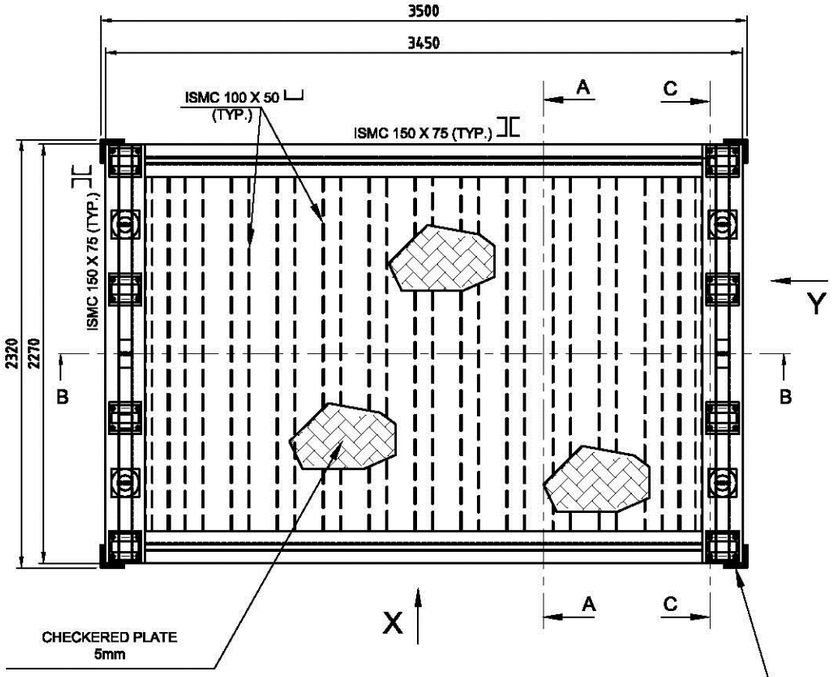
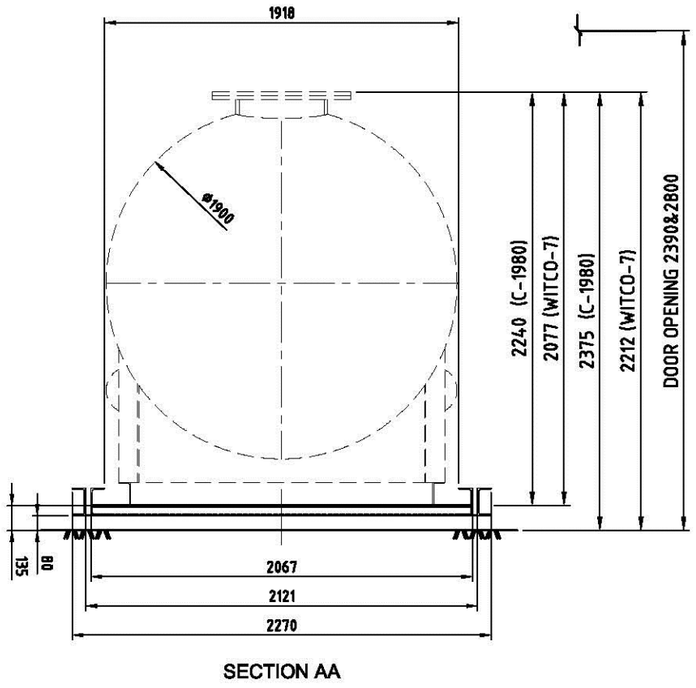
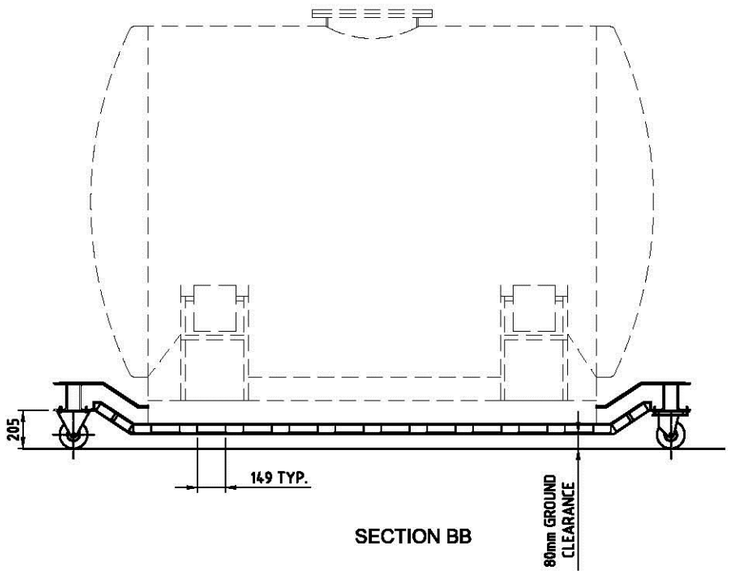
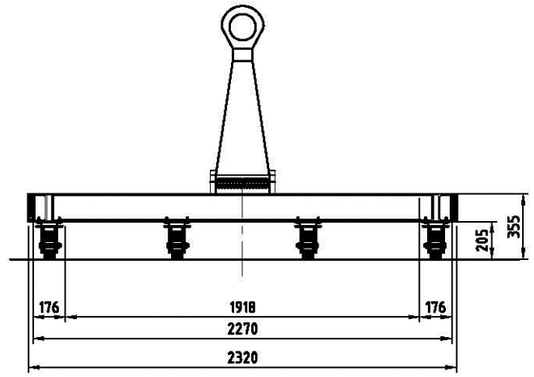


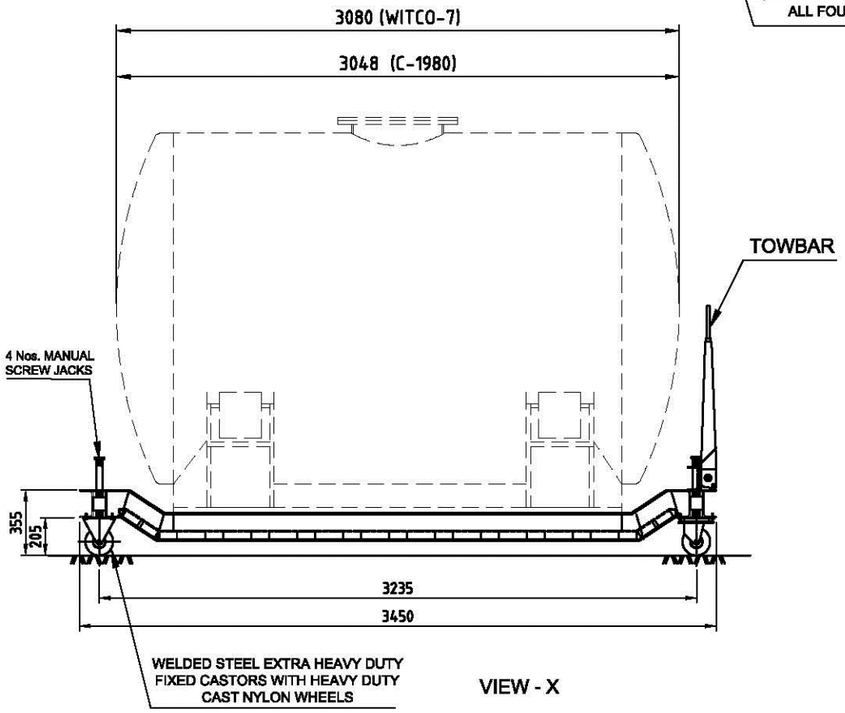

SECTION AA




SECTION BB




SECTION CC




VIEW - X




VIEW - Y

NOTE:-

1. ALL DIMENSION ARE IN MM
2. PRELIMINARILY DRAWING FOR TENDER PURPOSE ONLY.
3. ALL DIMENSIONS ARE APPROXIMATE AND LIKELY TO CHANGE DURING DETAILS ENGINEERING

• REMOVE ALL SHARP CORNERS AND EDGES.
• GIVE SUITABLE RADIAL U/CUT WHERE EVER NEEDED.

| GENERAL TOLERANCES ON UNSPECIFIED DIM. | | | | | | SURFACE FINISH IN Fm |
|---|---|---|---|---|---|---|
| LINEAR DIM. | | LINEAR DIM. | | ANGULAR DIM. | | ~ 25–12.5 6.3–1.6 3.2–0.8 0.1–0.025 |
| 0 TO 10 | = ±0.1 | 1000 TO 2000 | = ±1.2 | 0° TO 10° | = ±10' | OPTIONAL ▽ ▽▽ ▽▽▽ ▽▽▽▽ |
| 10 TO 30 | = ±0.2 | 2000 TO 4000 | = ±2 | 10° TO 50° | = ±20' | |
| 30 TO 100 | = ±0.3 | 4000 TO 8000 | = ±3 | 50° TO 100° | = ±30' | PERMISSIBLE DEVIATIONS FOR UNTOLERANCED MACHINING DIMENSIONS |
| 100 TO 300 | = ±0.5 | 8000 TO 12000 | = ±4 | 120° | = ±1° | |
| 300 TO 1000 | = ±0.8 | 12000 TO 16000 | = ±5 | | | |

| REV. | DESCRIPTION | DATE | DRN | CHK. |
|---|---|---|---|---|
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