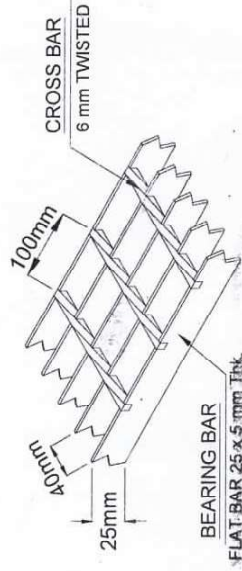
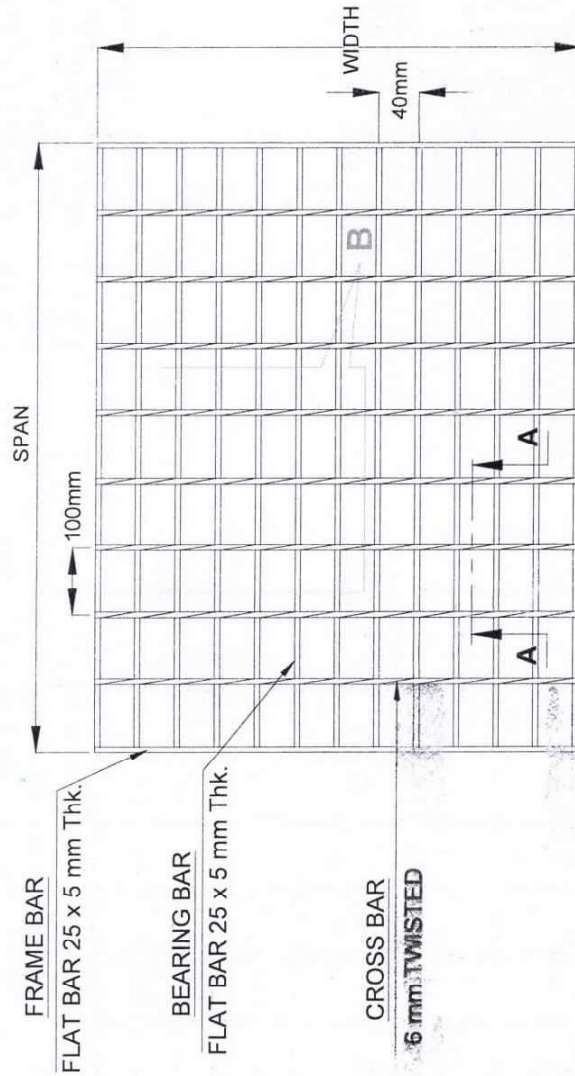


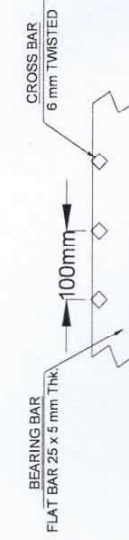
BCPL DRAWING: BCPL/LLDPE MECH/GRATINGS/01

TYPE ELECTRO FORGED GRATING DETAIL

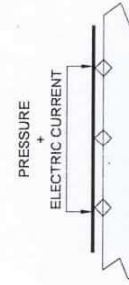
GRATING SIZE			
MATERIAL :- MILD STEEL AS PER IS - 2062 GR 'A'.			
FINISH :- HOT DIP GALVANIZED			
SR No.	SPAN (mm)	WIDTH (mm)	QTY (Nos.)
01.	1000	750	100



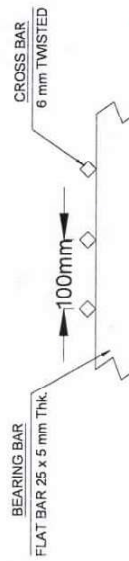
DETAIL 'B'



SECTION A-A



SECTION A-A



SECTION A-A

NOTES:-

- 1) ALL DIMENSIONS ARE IN mm.
- 2) RAW MATERIAL MILD STEEL AS PER IS : 2062 GRADE 'A'.
- 3) WELD PATTERN-EVERY 5th LOAD BAR SINGLE LINE WELD TO FRAME. CROSS BAR DULY PRESS LOCKED BY ELECTRO-FUSION INTO BOTTOM UN-PUNCHED BAR.
- 4) FRAME END CORNER CONTINUOUS WELDED.
- 5) TOLERANCE AS PER BS 4592.
- 6) FINISH:- HOT DIP GALVANIZED AS PER IS:2629. ZINC COATING AS PER IS 4759.

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